SAFETY DATA SHEET

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Fuel gases refinery unsweetened

Version	Revision Date:	SDS Number:	Print Date: 04/01/2022
1.0	04/01/2022	VRAM00008	Date of last issue: 04/01/2022

SECTION 1. IDENTIFICATION

Product name : Fuel gases refinery unsweetened

Product code : 002D4358

CAS-No. : 68783-62-0

Manufacturer or supplier's details

Manufacturer/Supplier : **Vertex Refining Alabama LLC**
400 Industrial Pkwy
Ext. East
Saraland, AL 36571

SDS Request : 251-679-7180

Customer Service : 251-679-7180

Emergency telephone number

Spill Information : 1-800-424-9300

Health Information : 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use :
Refinery stream.

Restrictions on use : This product must not be used in applications other than those listed in Section 1 without first seeking the advice of the supplier.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Flammable gases : Category 1

Gases under pressure : Compressed gas

Carcinogenicity : Category 1A

Germ cell mutagenicity : Category 1B

Reproductive toxicity : Category 1A

Acute toxicity : Category 4

Specific target organ toxicity - repeated exposure : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : PHYSICAL HAZARDS:
H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.
HEALTH HAZARDS:
H350 May cause cancer.
H340 May cause genetic defects.
H360 May damage fertility or the unborn child.
H332 Harmful if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure.
ENVIRONMENTAL HAZARDS:
Not classified as an environmental hazard under GHS criteria.

Precautionary statements : P102 Keep out of reach of children.

Prevention:

P201 + P202 Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P312 Call a POISON CENTER or doctor/ physician if you feel unwell.
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 Eliminate all ignition sources if safe to do so.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated place.
P405 Store locked up.

Disposal:

P501 Dispose of contents and container to appropriate waste

site or reclaimer in accordance with local and national regulations.

Other hazards which do not result in classification

Vapours are heavier than air. Vapours may travel across the ground and reach remote ignition sources causing a flashback fire danger.
This material has the potential to be a static accumulator.
Electrostatic charges may be generated during pumping. Electrostatic discharge may cause fire.
High gas concentrations will displace available air; unconsciousness and death may occur suddenly from lack of oxygen.
This product contains benzene which may cause leukaemia (AML - acute myelogenous leukaemia).
May cause MDS (Myelodysplastic Syndrome).
Hydrogen sulphide (H2S), an extremely flammable and toxic gas, and other hazardous vapours may evolve and collect in the headspace of storage tanks, transport vessels and other enclosed containers.
The classification of this material is based on OSHA HCS 2012 criteria.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

Chemical name	Synonyms	CAS-No.	Concentration (% w/w)
Fuel gases, refinery, unsweetened	Fuel gases, refinery, unsweetened	68783-62-0	100

Further information

Contains:

Chemical name	Identification number	Concentration [%]
1,3-butadiene	106-99-0, 203-450-8	0.1 - 5
benzene	71-43-2, 200-753-7	0.1 - < 0.3
Hydrogen sulfide	7783-06-4, 231-977-3	- < 1
carbon monoxide	630-08-0, 211-128-3	- < 1

SECTION 4. FIRST-AID MEASURES

General advice : Vapourisation of H2S that has been trapped in clothing can be dangerous to rescuers. Maintain respiratory protection to avoid contamination from the victim to rescuer. Mechanical ventilation should be used to resuscitate if at all possible.

If inhaled : Remove to fresh air. Do not attempt to rescue the victim unless proper respiratory protection is worn. If the victim has difficulty breathing or tightness of the chest, is dizzy, vomiting, or unresponsive, give 100% oxygen with rescue breathing or Cardio-Pulmonary Resuscitation as required and transport to the nearest medical facility.
Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing,

and/or difficulty breathing.

In case of skin contact	:	Remove contaminated clothing. Immediately flush skin with large amounts of water for at least 15 minutes, and follow by washing with soap and water if available. If redness, swelling, pain and/or blisters occur, transport to the nearest medical facility for additional treatment. Do not remove clothing that adheres to skin due to freezing. In the event of frostbite, slowly warm the exposed area by rinsing with warm water. Otherwise: Contaminated clothing may be a fire hazard and therefore should be soaked with water before being removed. Loosen tight clothing. Keep warm and at rest.
In case of eye contact	:	Flush eyes with water while holding eyelids open. Rest eyes for 30 minutes. If redness, burning, blurred vision, or swelling persist transport to the nearest medical facility for additional treatment. Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision. In the event of frostbite, slowly warm the exposed area by rinsing with warm water. Otherwise:
If swallowed	:	In the unlikely event of ingestion, obtain medical attention immediately.
Most important symptoms and effects, both acute and delayed	:	High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea; continued inhalation may result in unconsciousness and/or death.
Protection of first-aiders	:	When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
Indication of any immediate medical attention and special treatment needed	:	Treat symptomatically. Administer oxygen if necessary. Hydrogen sulphide (H2S) - CNS asphyxiant. May cause rhinitis, bronchitis and occasionally pulmonary oedema after severe exposure. CONSIDER: Oxygen therapy. Consult a Poison Control Center for guidance. Potential for cardiac sensitisation, particularly in abuse situations. Hypoxia or negative inotropes may enhance these effects. Consider: oxygen therapy.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Shut off supply. If not possible and no risk to surroundings, let the fire burn itself out. Use foam, water fog for major fires. Use dry chemical powder, carbon dioxide, sand or earth for minor fires.

Unsuitable extinguishing media	:	Do not use direct water jets on the burning product as they could cause a steam explosion and spread of the fire. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.
Specific hazards during fire-fighting	:	Hazardous combustion products may include: Carbon monoxide may be evolved if incomplete combustion occurs. Unidentified organic and inorganic compounds. Sustained fire attack on vessels may result in a Boiling Liquid Expanding Vapor Explosion (BLEVE). Contents are under pressure and can explode when exposed to heat or flames. The vapour is heavier than air, spreads along the ground and distant ignition is possible.
Further information	:	Keep adjacent containers cool by spraying with water.
Special protective equipment for firefighters	:	Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area and evacuate all personnel. Attempt to disperse the gas or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Monitor area with combustible gas meter. Test atmosphere for flammable gas concentrations to ensure safe working conditions before personnel are allowed to enter the area.
Environmental precautions	:	Use appropriate containment to avoid environmental contamination.
Methods and materials for containment and cleaning up	:	Allow to evaporate. Attempt to disperse the gas or to direct its flow to a safe location, for example by using fog sprays. Take precautionary measures against static discharges. Avoid contact with skin, eyes and clothing. Evacuate the area of all non-essential personnel. Ventilate contaminated area thoroughly. Take precautionary measures against static discharges.

Additional advice	:	For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur. For guidance on disposal of spilled material see Chapter 13 of this Safety Data Sheet. Vapour may form an explosive mixture with air. Risk of explosion. Inform the emergency services if product enters surface water drains.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet. Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material. Air-dry contaminated clothing in a well-ventilated area before laundering. Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Take precautionary measures against static discharges.
Advice on safe handling	:	The inherent toxic and olfactory (sense of smell) fatiguing properties of hydrogen sulphide require that air monitoring alarms be used if concentrations are expected to reach harmful levels such as in enclosed spaces, heated transport vessels and spill or leak situations. If the air concentration exceeds 10 ppm, the area should be evacuated unless respiratory protection is in use. Ensure that all local regulations regarding handling and storage facilities are followed. This product is intended for use in closed systems only. This product can create a low temperature exposure hazard when released as a liquid. Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks. Avoid prolonged or repeated contact with skin. Electrostatic charges may be generated during pumping. Electrostatic discharge may cause fire. Earth all equipment. Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols.
Avoidance of contact	:	Oxidizing agents
Product Transfer	:	Do not use compressed air for filling discharge or handling. Electrostatic charges may be generated during pumping. Electrostatic discharge may cause fire. Delivery lines may become cold enough to present a cold burns hazard. Ensure electrical

continuity by bonding and grounding (earthing) all equipment.
Restrict line velocity during pumping in order to avoid generation of electrostatic discharge.

Further information on storage stability : Store only in purpose-designed, appropriately labelled pressure vessels or cylinders.
Must be stored in a well-ventilated area, away from sunlight, ignition sources and other sources of heat.
Do not store near cylinders containing compressed oxygen or other strong oxidizers.
The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.
Refer to section 15 for any additional specific legislation covering the packaging and storage of this product.

Packaging material : Suitable material: For containers and container linings, use materials specifically approved for use with this product., Examples of suitable materials are: PA-11, PEEK, PVDF, PTFE, GRE (Epoxy), GRVE (vinyl ester), Viton (FKM), type F and GB, Neoprene (CR).
Unsuitable material: Some forms of cast iron., Examples of materials to avoid are: ABS, polymethyl methacrylate (PMMA), polyethylene (PE / HDPE), polypropylene (PP), PVC, natural rubber (NR), Nitrile (NBR) ethylene propylene rubber (EPDM), Butyl (IIR), Hypalon (CSM), polystyrene, polyvinyl chloride (PVC), polyisobutylene., For containers and container linings, aluminium should not be used if there is a risk of caustic contamination of the product.

Container Advice : Containers, even those that have been emptied, can contain explosive vapours. Do not cut, drill, grind, weld or perform similar operations on or near containers.

Specific use(s) : Not applicable

See additional references that provide safe handling practices for liquids that are determined to be static accumulators: American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practices on Static Electricity).
IEC/TS 60079-32-1: Electrostatic hazards, guidance

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis

1,3-butadiene	106-99-0	TWA	2 ppm	ACGIH
1,3-butadiene		PEL	1 ppm	OSHA CARC
1,3-butadiene		STEL	5 ppm	OSHA CARC
1,3-butadiene		TWA	1 ppm	OSHA Z-1
1,3-butadiene		STEL	5 ppm	OSHA Z-1
benzene		TWA	0.5 ppm	ACGIH
benzene		STEL	2.5 ppm	ACGIH
benzene		PEL	1 ppm	OSHA CARC
benzene		STEL	5 ppm	OSHA CARC
benzene		TWA	10 ppm	OSHA Z-2
benzene		CEIL	25 ppm	OSHA Z-2
benzene		Peak	50 ppm (10 minutes)	OSHA Z-2
Hydrogen sulfide	7783-06-4	TWA	5 ppm 7 mg/m3	2009/161/EU
	Further information: This value is for information where there is no national limit value available.			
Hydrogen sulfide		STEL	10 ppm 14 mg/m3	2009/161/EU
	Further information: This value is for information where there is no national limit value available.			
Hydrogen sulfide		STEL	5 ppm	ACGIH
	Further information: Central Nervous System impairment, Upper Respiratory Tract irritation			
Hydrogen sulfide		CEIL	20 ppm	OSHA Z-2
Hydrogen sulfide		Peak	50 ppm (10 minutes once only if no other measured exposure occurs)	OSHA Z-2
Hydrogen sulfide		TWA	1 ppm	ACGIH
Hydrogen sulfide		STEL	5 ppm	ACGIH
carbon monoxide	630-08-0	TWA	25 ppm	ACGIH
carbon monoxide		TWA	50 ppm 55 mg/m3	OSHA Z-1

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
1,3-butadiene	106-99-0	1,2 Dihydroxy-4-(N-acetylcysteinyl)-butane	Urine	End of shift (As soon as possible	2.5 mg/l	ACGIH BEI

				after exposure ceases)		
		Mixture of N-1 and N-2(hydroxybutenyl)valine	Hemoglobin (Hb) adducts in blood	Not critical	2.5 picomoles per gram Hemoglobin	ACGIH BEI
benzene	71-43-2	S-Phenylmercapturic acid	Urine	End of shift (As soon as possible after exposure ceases)	25 µg/g creatinine	ACGIH BEI
		t,t-Muconic acid	Urine	End of shift (As soon as possible after exposure ceases)	500 µg/g creatinine	ACGIH BEI
carbon monoxide	630-08-0	Carboxyhemoglobin	In blood	End of shift (As soon as possible after exposure ceases)	3.5 % Hb	ACGIH BEI
		Carbon monoxide	In end-exhaled air	End of shift (As soon as possible after exposure ceases)	20 ppm	ACGIH BEI
1,3-butadiene	106-99-0	1,2 Dihydroxy-4-(N-acetylcysteinyl)-butane	Urine	End of shift (As soon as possible after exposure ceases)	2.5 mg/l	ACGIH BEI
		Mixture of N-1 and N-2(hydroxybutenyl)valine	Hemoglobin (Hb) adducts in blood	Not critical	2.5 picomoles per gram Hemoglobin	ACGIH BEI
carbon monoxide	630-08-0	Carboxyhemoglobin	In blood	End of shift (As soon as possible after exposure ceases)	3.5 % Hb	ACGIH BEI

		Carbon monoxide	In end-exhaled air	End of shift (As soon as possible after exposure ceases)	20 ppm	ACGIH BEI
benzene	71-43-2	S-Phenylmer-capturic acid	Urine	End of shift (As soon as possible after exposure ceases)	25 µg/g creatinine	ACGIH BEI
		t,t-Muconic acid	Urine	End of shift (As soon as possible after exposure ceases)	500 µg/g creatinine	ACGIH BEI

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.
Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/
Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/
Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances http://www.hse.gov.uk/
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany http://www.dguv.de/inhalt/index.jsp
L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

Engineering measures : The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances.
Appropriate measures include:
Use sealed systems as far as possible.
Firewater monitors and deluge systems are recommended.
Adequate explosion-proof ventilation to control airborne concentrations below the exposure guidelines/limits.
Local exhaust ventilation is recommended.
Eye washes and showers for emergency use.

General Information:

Consider technical advances and process upgrades (including automation) for the elimination of releases. Minimise exposure using measures such as closed systems, dedicated facilities and suitable general/local exhaust ventilation. Drain down systems and clear transfer lines prior to breaking containment. Clean/flush equipment, where possible, prior to maintenance. Where there is potential for exposure: restrict access to authorised persons; provide specific activity training to operators to minimise exposures; wear suitable gloves and coveralls to prevent skin contamination; wear respiratory protection when there is potential for inhalation; clear up spills immediately and dispose of wastes safely.Ensure safe systems of work or equivalent arrangements are in place to manage risks. Regularly inspect, test and maintain all control measures. Consider the need for risk based health surveillance.
Do not ingest. If swallowed then seek immediate medical assistance

Personal protective equipment

Respiratory protection : If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation.
Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus.
Where air-filtering respirators are suitable, select an appropriate combination of mask and filter.
All respiratory protection equipment and use must be in accordance with local regulations.
Respirator selection, use and maintenance should be in accordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Hand protection
Remarks : Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Neoprene rubber. Nitrile rubber. If contact with liquefied product is possible or anticipated, gloves

should be thermally insulated to prevent cold burns. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same, but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material.

Eye protection : Wear safety glasses and face shield (preferably with a chin guard) if splashes are likely to occur.

Skin and body protection : Chemical and cold resistant gloves/gauntlets, boots, and apron.

Protective measures : Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Hygiene measures : Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Environmental exposure controls

General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Gas.
Colour	:	Not applicable
Odour	:	Not applicable
Odour Threshold	:	Data not available
pH	:	Not applicable
Melting point/freezing point	:	Data not available
Initial boiling point and boiling range	:	Data not available
Flash point	:	ca. -190 °C / -310 °F

Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Extremely flammable.
Upper explosion limit / upper flammability limit	:	ca. 15 %(V)
Lower explosion limit / Lower flammability limit	:	ca. 1.8 %(V)
Vapour pressure	:	Data not available
Relative vapour density	:	Data not available
Relative density	:	Data not available
Density	:	Data not available
Solubility(ies)		
Water solubility	:	negligible
Solubility in other solvents	:	Data not available
Partition coefficient: n-octanol/water	:	Data not available
Auto-ignition temperature	:	> 200 °C / > 392 °F
Decomposition temperature	:	Data not available
Viscosity		
Viscosity, kinematic	:	Data not available
Explosive properties	:	Classification Code: NOT CLASS: Not classified

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No, product will not become self-reactive.
Chemical stability	:	Stable under normal conditions of use.
Possibility of hazardous reactions	:	No. Hazardous, exothermical polymerization cannot occur.
Conditions to avoid	:	Heat, open flames, sparks and flammable atmospheres. In certain circumstances product can ignite due to static electricity.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition	:	Hazardous decomposition products are not expected to form

products during normal storage.

SECTION 11. TOXICOLOGICAL INFORMATION

Basis for assessment : Information given is based on product data, a knowledge of the components and the toxicology of similar products. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Information on likely routes of exposure
Inhalation is the primary route of exposure although exposure may occur through skin or eye contact.

Acute toxicity

Product:

Acute oral toxicity : Remarks: Not applicable

Acute inhalation toxicity : LC 50 (Rat): Exposure time: 4 h
Remarks: Harmful if inhaled.
LC50 > 2500 - <= 20000 ppmV

Acute dermal toxicity : Remarks: Not applicable

Skin corrosion/irritation

Product:

Remarks: Not irritating to skin.

Serious eye damage/eye irritation

Product:

Remarks: Irritating to eyes. (Hydrogen Sulfide)

Respiratory or skin sensitisation

Product:

Remarks: Not a sensitiser.
Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product:

: Remarks: May cause heritable genetic damage, Mutagen classification based on Butadiene content at >= 0.1%., Contains benzene.

Carcinogenicity

Product:

Remarks: Causes cancer in laboratory animals., Carcinogen classification based on Butadiene content at >= 0.1%.

Remarks: Contains Benzene, CAS # 71-43-2., Known human carcinogen.

Remarks: Contains Benzene, CAS # 71-43-2., May cause leukaemia (AML - acute myelogenous leukaemia).

IARC	Group 1: Carcinogenic to humans	
	1,3-butadiene	106-99-0
	benzene	71-43-2
OSHA	OSHA specifically regulated carcinogen	
	1,3-butadiene	106-99-0
	benzene	71-43-2
NTP	Known to be human carcinogen	
	1,3-butadiene	106-99-0
	benzene	71-43-2

Reproductive toxicity

Product:

:
Remarks: Causes foetotoxicity in animals at doses which are maternally toxic.

STOT - single exposure

Product:

Remarks: Contains hydrogen sulphide., Inhalation of vapours or mists may cause irritation to the respiratory system.

STOT - repeated exposure

Product:

Remarks: May cause damage to organs or organ systems through prolonged or repeated exposure., Blood

Aspiration toxicity

Product:

Not an aspiration hazard.

Further information

Product:

Remarks: H2S has a broad range of effects dependent on the airborne concentration and length of exposure: 0.02 ppm odour threshold, smell of rotten eggs; 10 ppm eye and respiratory tract irritation; 100 ppm coughing, headache, dizziness, nausea, eye irritation, loss of sense of smell in minutes; 200 ppm potential for pulmonary oedema after >20-30 minutes; 500 ppm loss of consciousness after short exposures, potential for respiratory arrest; >1000ppm immediate loss of consciousness, may lead rapidly to death, prompt cardiopulmonary resuscitation may be required. Do not depend on sense of smell for warning. H2S causes rapid olfactory fatigue (deadens sense of smell). There is no evidence that H2S will accumulate in the body tissue after repeated exposure., Rapid release of gases which are liquids under pressure may cause frost burns of exposed tissues (skin, eye) due to evaporative cooling., High gas concentrations will displace available air; unconsciousness and death may occur suddenly from lack of oxygen., Exposure to very high concentrations of similar materials has been associated with irregular heart rhythms and cardiac arrest.

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

SECTION 12. ECOLOGICAL INFORMATION

Basis for assessment	:	Information given is based on product testing, and/or similar products, and/or components. Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s). Physical properties indicate that petroleum gases will rapidly volatilise from the aquatic environment and that acute and chronic effects would not be observed in practice.

Ecotoxicity

Product:

Toxicity to fish (Acute toxicity)	:	Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l
Toxicity to daphnia and other aquatic invertebrates (Acute toxicity)	:	Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l
Toxicity to algae (Acute toxicity)	:	Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l
Toxicity to fish (Chronic toxicity)	:	Remarks: Data not available
Toxicity to daphnia and other	:	Remarks: Data not available

aquatic invertebrates (Chronic toxicity)

Toxicity to microorganisms (Acute toxicity) : Remarks: LL/EL/IL50 > 100 mg/l
Practically non toxic:
Based on available data, the classification criteria are not met.

Persistence and degradability

Product:

Biodegradability : Remarks: Oxidises rapidly by photo-chemical reactions in air.
Readily biodegradable.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Does not bioaccumulate significantly.

Mobility in soil

Product:

Mobility : Remarks: Because of their extreme volatility, air is the only environmental compartment that hydrocarbon gases will be found.

Other adverse effects

Product:

Additional ecological information : In view of the high rate of loss from solution, the product is unlikely to pose a significant hazard to aquatic life.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.
Do not dispose into the environment, in drains or in water courses
Given the nature and uses of this product, the need for disposal seldom arises. If necessary, dispose by controlled combustion in purpose-designed equipment. If this is not possible, contact the supplier.

Contaminated packaging	:	Drain container thoroughly. After draining, vent in a safe place away from sparks and fire. Residues may cause an explosion hazard. Do not pollute the soil, water or environment with the waste container. Return part-used or empty cylinders to the supplier. For tanks seek specialist advice from suppliers. Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand.

Local legislation

Remarks	:	Disposal should be in accordance with applicable regional, national, and local laws and regulations. Local regulations may be more stringent than regional or national requirements and must be complied with.

SECTION 14. TRANSPORT INFORMATION

National Regulations

US Department of Transportation Classification (49 CFR Parts 171-180)

UN/ID/NA number	:	UN 3160
Proper shipping name	:	LIQUEFIED GAS, TOXIC, FLAMMABLE, N.O.S.
Class	:	2.3
Subsidiary risk	:	2.1
Packing group	:	Not Assigned
Labels	:	2.3 (2.1)
ERG Code	:	119
Marine pollutant	:	no

International Regulations

IATA-DGR

UN/ID No.	:	UN 3160 (Not permitted for transport)
Proper shipping name	:	LIQUEFIED GAS, TOXIC, FLAMMABLE, N.O.S.
Class	:	2.3
Packing group	:	Not Assigned

IMDG-Code

UN number	:	UN 3160
Proper shipping name	:	LIQUEFIED GAS, TOXIC, FLAMMABLE, N.O.S.
Class	:	2.3
Subsidiary risk	:	2.1
Packing group	:	Not Assigned
Labels	:	2.3 (2.1)
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied. MARPOL Annex 1 rules apply for bulk shipments by sea.

Special precautions for user

Remarks : Special Precautions: Refer to Chapter 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1,3-butadiene	**106-99-0**	**10**	**200**
benzene	**71-43-2**	**10**	**10 (D018)**

*: Vertex HSSE classifies this material as an "oil" under the CERCLA Petroleum Exclusion, therefore re-leases to the environment are not reportable under CERCLA., The components with RQs are given for information.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Gases under pressure
Carcinogenicity
Germ cell mutagenicity
Reproductive toxicity
Acute toxicity (any route of exposure)
Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

1,3-butadiene	106-99-0	>= 5 - < 10 %
benzene	71-43-2	>= 0.1 - < 1 %

Clean Water Act

The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

Hydrogen sulfide	7783-06-4	0.9999 %
benzene	71-43-2	0.2999 %

US State Regulations

Pennsylvania Right To Know

1,3-butadiene	106-99-0
carbon monoxide	630-08-0

Hydrogen sulfide	7783-06-4
benzene	71-43-2

California Prop. 65

WARNING: This product can expose you to chemicals including 1,3-butadiene, benzene, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

1,3-butadiene	106-99-0

California Regulated Carcinogens

1,3-butadiene	106-99-0
benzene	71-43-2

Other regulations:

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

SECTION 16. OTHER INFORMATION

Further information

NFPA Rating (Health, Fire, Reactivity)	2, 4, 0

Full text of other abbreviations

2009/161/EU	:	2009/161/EU
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
OSHA CARC	:	OSHA Specifically Regulated Chemicals/Carcinogens
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	:	USA. Occupational Exposure Limits (OSHA) - Table Z-2
2009/161/EU / STEL	:	Short term exposure limit
2009/161/EU / TWA	:	Limit Value - eight hours
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
ACGIH / STEL	:	Short-Term Exposure Limit (STEL)
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA CARC / STEL	:	Excursion limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-1 / STEL	:	Short Term Exposure Limit
OSHA Z-2 / TWA	:	8-hour time weighted average
OSHA Z-2 / CEIL	:	Acceptable ceiling concentration
OSHA Z-2 / Peak	:	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift
Abbreviations and Acronyms	:	The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites. ACGIH = American Conference of Governmental Industrial

Hygienists
ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road
AICS = Australian Inventory of Chemical Substances
ASTM = American Society for Testing and Materials
BEL = Biological exposure limits
BTEX = Benzene, Toluene, Ethylbenzene, Xylenes
CAS = Chemical Abstracts Service
CEFIC = European Chemical Industry Council
CLP = Classification Packaging and Labelling
COC = Cleveland Open-Cup
DIN = Deutsches Institut fur Normung
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
DSL = Canada Domestic Substance List
EC = European Commission
EC50 = Effective Concentration fifty
ECETOC = European Center on Ecotoxicology and Toxicology Of Chemicals
ECHA = European Chemicals Agency
EINECS = The European Inventory of Existing Commercial Chemical Substances
EL50 = Effective Loading fifty
ENCS = Japanese Existing and New Chemical Substances Inventory
EWC = European Waste Code
GHS = Globally Harmonised System of Classification and Labelling of Chemicals
IARC = International Agency for Research on Cancer
IATA = International Air Transport Association
IC50 = Inhibitory Concentration fifty
IL50 = Inhibitory Level fifty
IMDG = International Maritime Dangerous Goods
INV = Chinese Chemicals Inventory
IP346 = Institute of Petroleum test method N° 346 for the determination of polycyclic aromatics DMSO-extractables
KECI = Korea Existing Chemicals Inventory
LC50 = Lethal Concentration fifty
LD50 = Lethal Dose fifty per cent.
LL/EL/IL = Lethal Loading/Effective Loading/Inhibitory loading
LL50 = Lethal Loading fifty
MARPOL = International Convention for the Prevention of Pollution From Ships
NOEC/NOEL = No Observed Effect Concentration / No Observed Effect Level
OE_HPV = Occupational Exposure - High Production Volume
PBT = Persistent, Bioaccumulative and Toxic
PICCS = Philippine Inventory of Chemicals and Chemical Substances
PNEC = Predicted No Effect Concentration
REACH = Registration Evaluation And Authorisation Of Chemicals
RID = Regulations Relating to International Carriage of Dan-

gerous Goods by Rail
SKIN_DES = Skin Designation
STEL = Short term exposure limit
TRA = Targeted Risk Assessment
TSCA = US Toxic Substances Control Act
TWA = Time-Weighted Average
vPvB = very Persistent and very Bioaccumulative

Due to the conversion of this product to GHS classification and labelling, there has been a significant change to the nature of the information presented in chapter 2.
A vertical bar (|) in the left margin indicates an amendment from the previous version.
Due to a change in detail in Section 15, this document has been released as a significant change.

Sources of key data used to compile the Safety Data Sheet : The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Vertex HSSE, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

Revision Date : 04/01/2022

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN